<table>
<thead>
<tr>
<th>Brand:</th>
<th>Spot Weld, Inc. RockerRite Rocker Arm Spot Welder</th>
</tr>
</thead>
<tbody>
<tr>
<td>Style:</td>
<td>Rocker Arm Welder</td>
</tr>
<tr>
<td>Model #:</td>
<td>RR-75-24-460-1</td>
</tr>
<tr>
<td>Transformer Power Rating (KVA):</td>
<td>75</td>
</tr>
<tr>
<td>Throat Depth (inches):</td>
<td>24</td>
</tr>
<tr>
<td>Serial Number:</td>
<td>xxxx</td>
</tr>
<tr>
<td>Voltage:</td>
<td>460V/60Hz/1-phase</td>
</tr>
<tr>
<td>Weld Cylinder bore and stroke:</td>
<td>4&quot; x 5&quot;</td>
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</tbody>
</table>

**Electrode Holders, Upper:** 1-1/4" x 8" long 5RW/#2MT tapered ejector-style

**Electrode Holders, Lower:** 1-1/4" x 8" long 5RW/#2MT tapered ejector-style

**Secondary Volts:** xxxx

**Arms:** 2.5" round copper arms

**Initiation:** foot pedal initiation (standard)

**Paint:** Machinery Gray

**Weld Control Brand and Model:** Entron EN6001-1200S constant current weld control. 50 schedules, chained & successive modes, repeat, pulse, up/downslope, quench/temper, forge delay, pre/post-heat, ext. schedule select, seam sequence, weld and valve relays and CC coil (included)

**Air Components:** 3/8" NPT

**Water System:** 3/8" NPT, closed loop

**Secondary lower arm:** Yes. Up/Down, Left/Right

**Secondary material:** 99.9% pure electrolytic copper

**Tip Dress:** Manual Tip Dress (standard)

**Electronic Air:** not standard, select in options

**Retract:** not standard, select in options

**Current Monitor:** included with EN6001 & EN1001 control

**Constant Current & AVC:** included with EN6001 & EN1001 control

**Repeat:** standard on all controls

**Pulsation:** standard on all controls

**Circuit Protection:** not standard, select in options

**Pressure Switch:** not standard, select in options

**Approximate Shipping Dimensions and Weight:** n/a

**Power Requirements**

- **primary amps max:** 576
- **effective continuous primary current:** 115
- **cable size:** 1

**Size is expressed in AWG or MCM copper conductor and is based on a 100 foot run in non-magnetic conduit with cables in contact and absorbing 5% voltage drop maximum at 30% power factor. Cable NEMA type RH, RUH, 75C insulation or equiv. used at 30C max. Four runs longer than 100 feet, please contact manufacturer.

- **fuse size:** 125 amps
- **switch size, amps:** 200 amps

**Machine List Price:** $13,079 (*pricing subject to change, freight not included, please inquire for current pricing)
OPTIONS

- Welder Initiation: Anti-Tie-Down Palm Buttons $1,600.00
- Circuit Protection (Breaker/Disconnect): Entron Integrated 200-amp magnetic breaker for Lock-Out-Tag-Out (LOTO), OSHA approved enclosure increase enclosure to “D” size to accommodate magnetic breaker $1,910.00
- Soft Touch Safety System:
  - For Press Welders WITH retract protection & timed bypass switch $5,637.00
  - For Press Welders with NO retract function, timed bypass switch $4,900.00
- Detect-A-Finger Pinch-Prevention: $1,402.00
- Pressure Switch: AB Pressure Switch $676.00
- Retract (Fixed/Adjustable):
  - Fixed, 3” retract w/ 2” weld stroke $1,200.00
- Electronic Air: Not available on some controls, inquire for details
- Constant Current & AVC: Constant Current & AVC included
- Weld Cylinder Bore increase: 5” x 5” $400.00
- Recirculator/Chiller:
  - Recirc: R1100G-115, Dynaflux R1100 Gear-pump Cooling System $1,112.00
  - Chiller: J Series JH1-1000-M, 1-ton, 460V/3p, 11300 BTU/hr $6,060.00
- Liquid Coolant: 947-4X1 Defense Ready-to-Use Propylene Glycol, non-toxic $123.09
- Hydraulic Force Gage: 601-8020 2000lb gage $361.00
- Cerfs: Certification for Force gauges $160.00
- Low-Ride Casters: $1,400.00
- Crate for Shipment: (for LTL shipment) $150.00
- Guarding: not included
- Rapid-Rire Continuous Welding Feature: included $2,200.00
- External Seam Welding Coolant Capture Tank: None
- Entron WA2 Weld Analyzer: measures weld current and time, slim & portable, large LCD display, PC communication, oscilloscope connection, for 1-phase AC and MFDC, with 150mm toroid: $2,687.00
- UL/NRTL or PE inspection & certs: For states or zones with more detailed electrical inspections, a NRTL or PE safety inspection may be required. $4,000.00 (please inquire for further details)

Shipping Info: ***Shipping Cost is not included in the prices above. Freight charge (including $300.00 for crate if applicable) will be added to invoice after shipment unless customer provides different directions. (No crate will be built if shipping on flatbed or drop deck.)

Note: All pricing above is subject to change without notice. Freight is not included. Please inquire for current pricing.